

CASE STUDIES & REFERENCES

CNIM INDUSTRIAL SYSTEMS

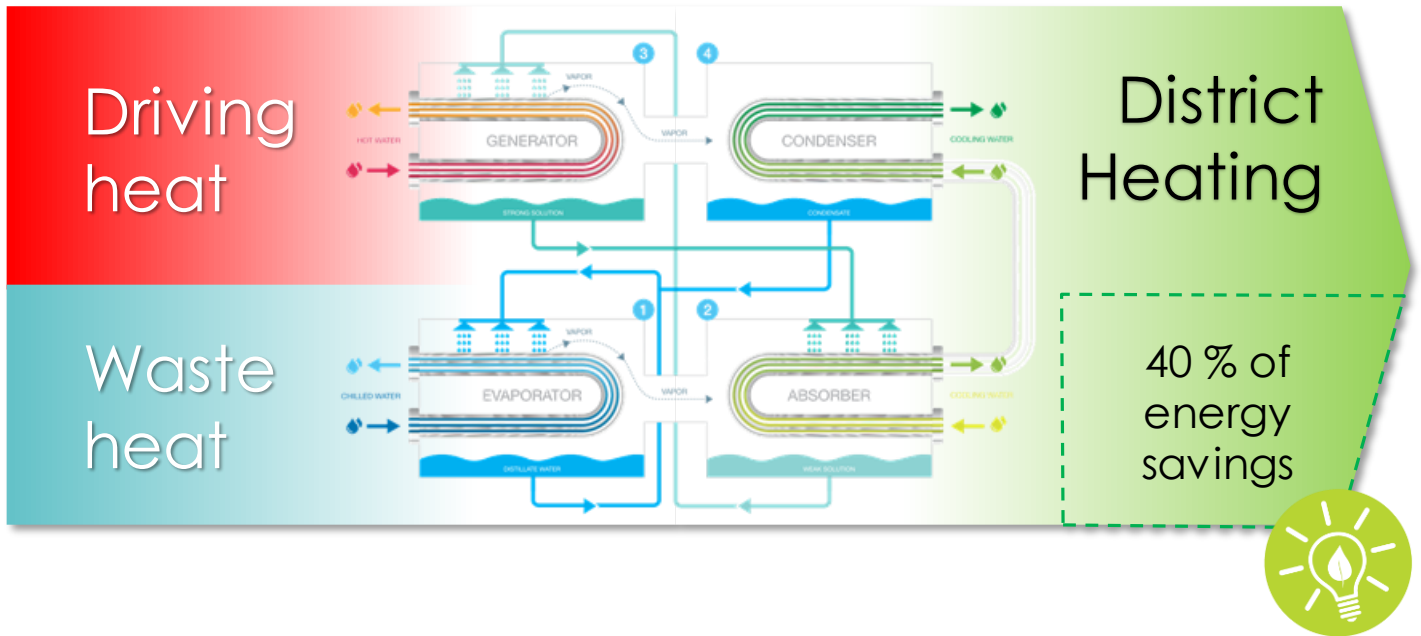
# ABSORPTION HEAT PUMPS FOR DISTRICT HEATING



**CNIM**

## ABSORPTION HEAT PUMP PRINCIPLE

Converting low temperature waste heat into valuable heat for district heating



CNIM provides absorption chillers and heat pumps, adapted to your processes and installations, to meet specifically your needs for hot & cold production.

### PRINCIPLE

- / The heat pump converts waste heat at low temperature into valuable heat for district heating
- / The absorption heat pump uses thermal energy instead of mechanical energy

### MAIN ADVANTAGES OF ABSORPTION TECHNOLOGY

- / 40% of energy saved for the same amount of district heating capacity compared to a simple heat exchanger
- / Low electrical consumption
- / Low maintenance
- / No toxic or explosive fluid, no greenhouse gas or explosive fluids
- / Low noise and vibration
- / Adjustable capacity from 10 to 100%

CNIM - ABSORPTION HEAT PUMPS FOR DISTRICT HEATING – REFERENCES N°1

# FLUE GAS CLEANING WATER HEAT RECOVERY

## PRINCIPLE

The driving heat is usually low pressure steam, between 3 and 10 bars

Driving heat

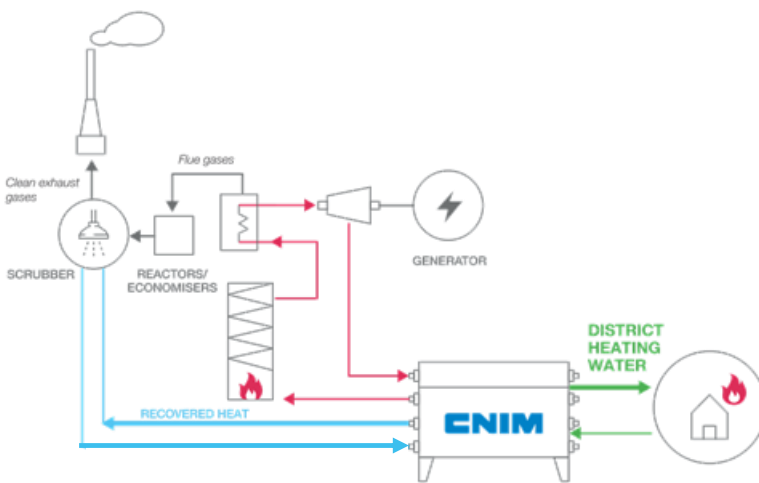
The waste heat consists of water coming from a scrubber for flue gas cleaning. The water temperature is around 30 °C to 50 °C

Waste heat

District Heating



## SCHEME



Basel Heat pumps



Salzburg Heat pump

## REFERENCES

CNIM's References	District heating capacity
District heating Basel Switzerland	30 MW
District heating Salzburg Austria	7MW
District heating Göteborg Sweden	27 MW
District heating Linköping Sweden	17 MW

# TURBINE EXHAUST STEAM RECOVERY

## PRINCIPLE

The driving heat is usually low pressure steam, between 3 and 10 bars

Driving heat

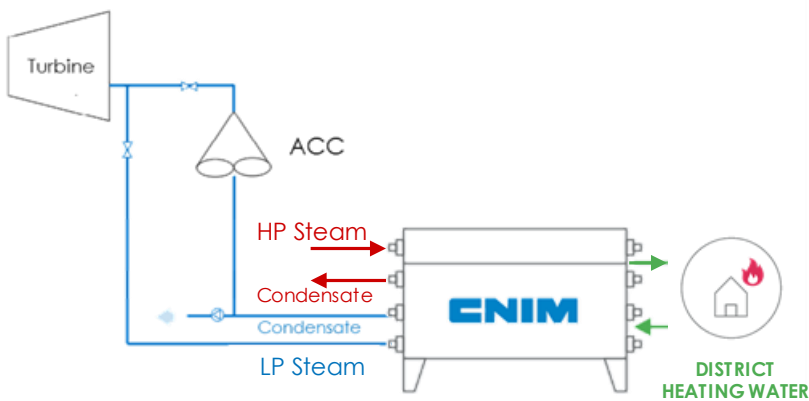
The waste heat consists of the low pressure turbine exhaust steam, between 80 and 150 mbar.

Waste heat

District Heating



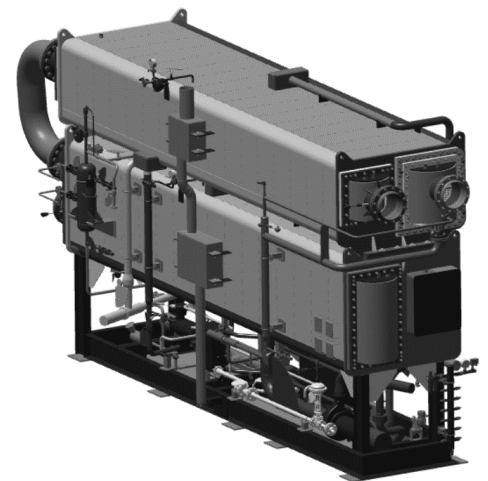
## SCHEME



Brive Heat pump

## REFERENCES

CNIM's References	District heating capacity
District heating Brive France	13 MW
District heating Nantes France	3,2 MW



Nantes Heat pump

# LOW TEMPERATURE GEOTHERMAL HEAT RECOVERY

## PRINCIPLE

The driving heat is usually low pressure steam, between 3 and 10 bars

Driving heat

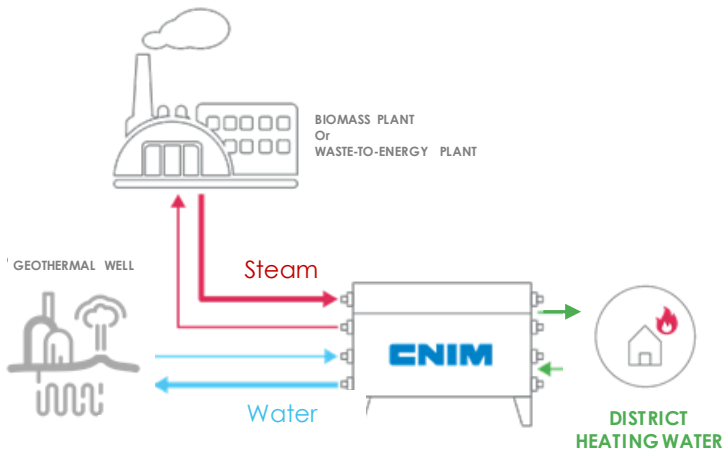
The waste heat is water coming from a low temperature geothermal well water, between 30 to 50 °C

Waste heat

District Heating



## SCHEME



*Klaipedia Heat pumps*

## REFERENCES

CNIM's References	District heating capacity
District heating Klaipėda <i>Lithuania</i>	50 MW
District heating Erding <i>Germany</i>	6 MW



*Erding Heat pump*

# EXHAUST GAS DRIVEN HEAT PUMP

## PRINCIPLE

The driving heat is exhaust gas from CHP, boiler or process

Driving heat

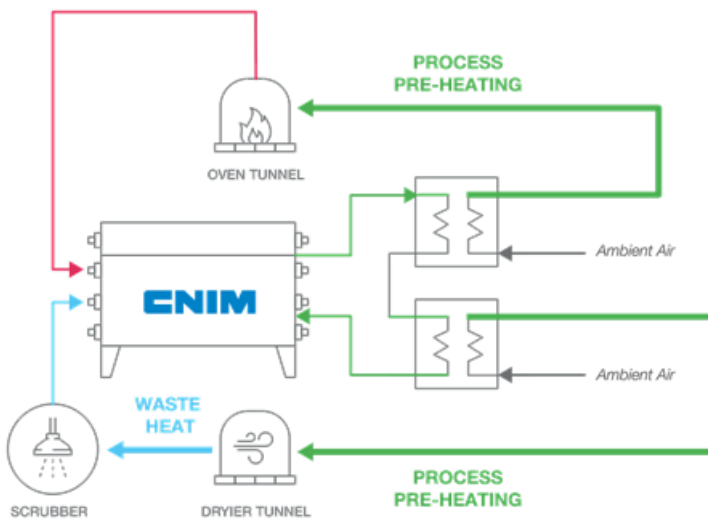
The waste heat can be water from exhaust gas cleaning scrubber

Waste heat

District Heating



## SCHEME



Haiding Heat pumps

## REFERENCES

CNIM's References	District heating capacity
Brick Plant of Haiding Austria	1,2 MW

# CNIM - ABSORPTION HEAT PUMPS FOR DISTRICT HEATING – REFERENCES N°5

## DISTRICT HEATING WASTE HEAT RECOVERY

### PRINCIPLE

The driving heat is the extra heat provided by the district heating in summer

Driving heat

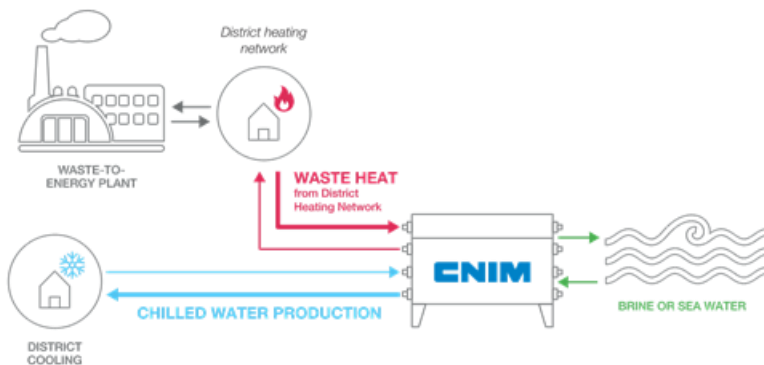
Cooling water is sea water or cooling tower

Cooling water

District Heating



### SCHEME



Helsinki's Chillers



Västerås' Chiller

### REFERENCES

CNIM's References	District heating capacity
District cooling Helsinki Finland	35 MW
District cooling Västerås Sweden	7 MW

## SEAWATER OR WASTEWATER HEAT RECOVERY

### PRINCIPLE

The driving heat is steam from either a waste-to-energy or biomass or power plant

Driving heat

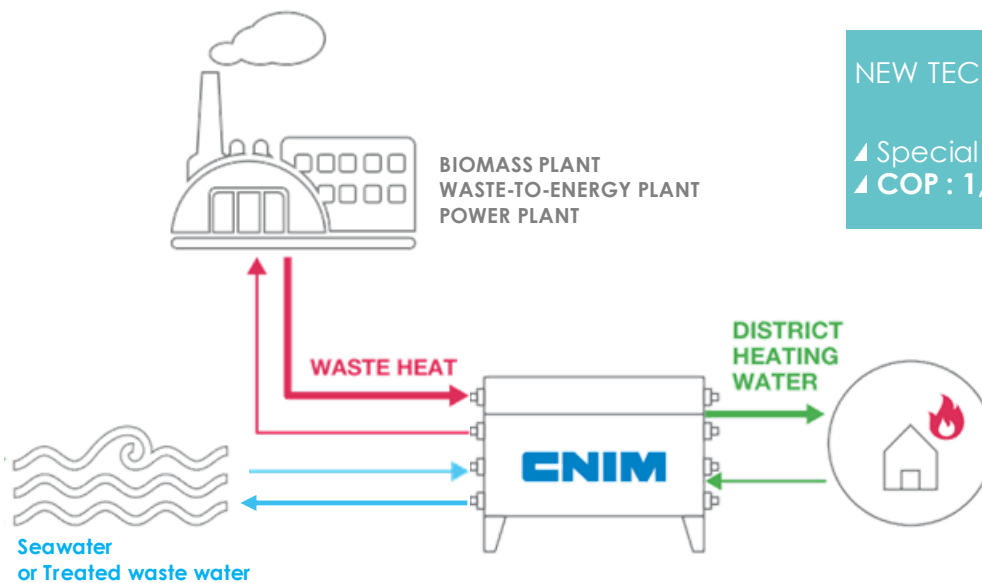
The waste heat is seawater or wastewater at temperature as low as 12°C

Cooling water

District Heating



### SCHEME



### NEW TECHNOLOGY

- ▲ Special absorption cycle
- ▲ COP : 1,65

### TECHNOLOGY

- ▲ This machine is based on an innovative absorption cycle, allowing to have a **large temperature difference** of between the district heating, around **70°C**, and the cold source that can be as low as **12°C**.
- ▲ The COP varies from 1,3 to 1,65 depending on the available pressure of the driving steam. In order to reach a higher COP, a higher pressure steam is necessary.
- ▲ The cycle requires larger machines than a standard single effect machine